

**GENERAL INFORMATION**

**MINI-UNDERCUT+™**

*Internally Threaded Undercut Anchor*

**PRODUCT DESCRIPTION**

The Mini-Undercut+ anchor is an internally threaded, self-undercutting anchor designed for performance in cracked and uncracked concrete. Suitable base materials include post-tension concrete (PT slabs), hollow-core precast concrete, normal-weight concrete, sand-lightweight concrete and concrete over steel deck. The Mini-Undercut+ anchor is installed into a pre-drilled hole with a power tool and a setting tool. The result is an anchor which can provide consistent behavior at shallow embedments as low as 3/4 of an inch. After installation a steel element is threaded into the anchor body.

**GENERAL APPLICATIONS AND USES**

- Tension zones, seismic and wind loading applications
- Fire Sprinkler & pipe supports
- Suspended Conduit
- Cable Trays and Strut
- Suspended Lighting

**FEATURE AND BENEFITS**

- + Ideal for precast hollow-core plank and post-tensioned concrete slabs
- + Cracked concrete tested alternative to a mini dropin anchor
- + Redesigned ANSI carbide stop bit with enlarged shoulder for accurate depth
- + Anchor design allows for shallow embedment as low as 3/4 of an inch
- + Internally threaded anchor for easy adjustment and removability of threaded rod or bolt
- + Drill and drive the anchor with one tool for fast anchor installation

**APPROVALS AND LISTINGS**

- International Code Council, Evaluation Service (ICC-ES), ESR-3912 for Concrete and Hollow-Core precast slabs, Code Compliant with the 2015, IBC, 2015 IRC, 2012 IBC, 2012 IRC, 2009 IBC, and 2009 IRC.
- Qualified according to ACI 355.2 (including ASTM E 488) for use in concrete
- FM Approvals (Factory Mutual) – File No. J.I. 3059197

**GUIDE SPECIFICATIONS**

CSI Divisions: 03 16 00 - Concrete Anchoring and 05 05 19 - Post Installed Concrete Anchors. Expansion anchors shall be Mini-Undercut+ as supplied by DeWALT, Towson, MD. Anchors shall be installed in accordance with published instructions and the Authority Having Jurisdiction.

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**MINI-UNDERCUT+**

**THREAD VERSION**

- UNC Thread

**ANCHOR MATERIALS**

- Zinc plated carbon steel

**ANCHOR SIZE RANGE (TYP.)**

- 3/8"

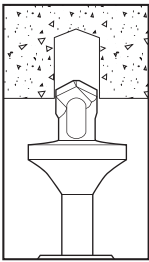
**SUITABLE BASE MATERIALS**

- Post-Tension Concrete
- Precast Hollow-Core Plank
- Normal-weight concrete

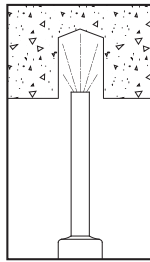


## INSTALLATION INSTRUCTIONS

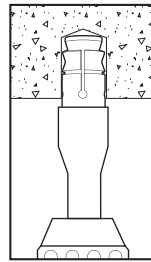
### INSTALLATION PROCEDURE (USING SDS PLUS SYSTEM)



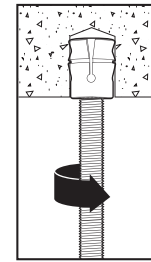
Using the required stop drill bit, drill a hole into the base material to the required depth using the shoulder of the drill bit as a guide. The tolerances of the drill bit used must meet the requirements of ANSI Standard B212.15.



Remove dust and debris from hole (e.g. suction, forced air) remove loose particles left from drilling.



Attach the required SDS setting tool to the hammer-drill. Mount the open end of the anchor onto the setting tool. Drive the anchor into the hole until the shoulder of the anchor is flush with the base material.



Insert threaded rod or bolt full depth into the Mini-Undercut+, taking care not to exceed the maximum tightening torque of the steel insert element,  $T_{max}$ .

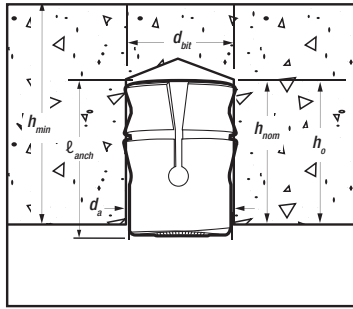
### Installation Information for Mini-Undercut+ Anchor<sup>1,2,3</sup>

Anchor Property/Setting Information	Symbol	Units	Nominal Anchor Diameter (inch)	
			3/8	
Anchor outside diameter	$d_a$	in. (mm)	0.625 (15.9)	
Internal thread diameter (UNC)	$d$	in. (mm)	3/8 (9.5)	
Nominal drill bit diameter	$d_{bit}$	in. (mm)	5/8 ANSI	
Minimum nominal embedment depth	$h_{nom}$	in. (mm)	3/4 (19)	
Effective embedment depth	$h_{ef}$	in. (mm)	3/4 (19)	
Hole depth	$h_o$	in. (mm)	3/4 (19)	
Overall anchor length (before setting)	$l_{anch}$	in. (mm)	15/16 (24)	
Approximate tool impact power (hammer-drill)	-	J	2.1 to 2.8	
Minimum diameter of hole clearance in fixture for steel insert element (following anchor installation)	$d_h$	in.	7/16	
Minimum member thickness in normal-weight concrete	$h_{min}$	in. (mm)	2-1/2 (64)	
Minimum cover thickness in hollow core concrete slabs (see Hollow-Core concrete figure)	$h_{min,core}$	in. (mm)	1-1/2 (38)	
Critical edge distance	$c_{ac}$	in. (mm)	2-1/4 (57)	
Minimum edge distance	$c_{min}$	in. (mm)	2-1/2 (64)	
Minimum spacing distance	$s_{min}$	in. (mm)	2-3/4 (70)	
Maximum installation torque	$T_{max}$	ft.-lb. (N-m)	5 (7)	
Effective tensile stress area (undercut anchor body)	$A_{se}$	in. <sup>2</sup> (mm <sup>2</sup> )	0.044 (28.4)	
Minimum specified ultimate strength	$f_{uta}$	psi (N/mm <sup>2</sup> )	95,000 (655)	
Minimum specified yield strength	$f_{ya}$	psi (N/mm <sup>2</sup> )	76,000 (524)	
Mean axial stiffness <sup>4</sup>	Uncracked concrete	$\beta_{uncr}$	lbf/in.	50,400
	Cracked concrete	$\beta_{cr}$	lbf/in.	29,120

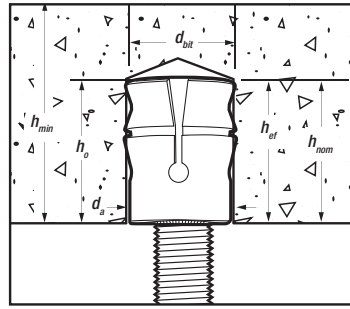
For St: 1 inch = 25.4 mm, 1 ft-lbf = 1.356 N-m.

- The information presented in this table is to be used in conjunction with the design criteria of ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, as applicable.
- For installation detail for anchors in hollow-core concrete slabs, see Hollow-Core concrete figure.
- The embedment depth,  $h_{nom}$ , is measured from the outside surface of the concrete member to the embedded end of the anchor.
- Mean values shown, actual stiffness varies considerably depending on concrete strength, loading and geometry of application.

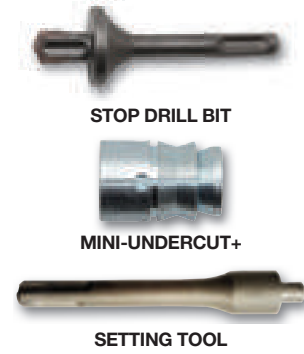
**Mini-Undercut+ Anchor Detail**



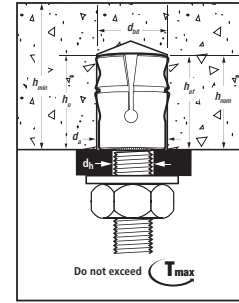
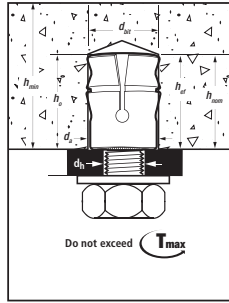
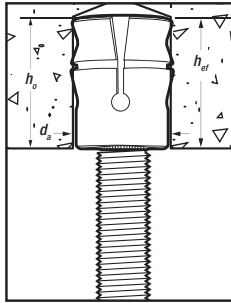
Before



After



**Mini-Undercut+ Anchor Installed with Steel Insert Element**



**REFERENCE DATA (ASD)**

**Ultimate and Allowable Tension Load Capacities for Mini-Undercut+ in Normal-Weight Concrete<sup>1,2,3</sup>**



Nominal Rod/Anchor Diameter d in.	Minimum Nominal Embed. Depth in. (mm)	Minimum Concrete Compressive Strength							
		f'c = 3,000 psi (20.7 MPa)				f'c = 4,000 psi (27.6 MPa)			
		Ultimate		Allowable		Ultimate		Allowable	
		Tension lbs (kN)	Shear lbs (kN)	Tension lbs (kN)	Shear lbs (kN)	Tension lbs (kN)	Shear lbs (kN)	Tension lbs (kN)	Shear lbs (kN)
3/8	3/4 (19)	1,535 (6.8)	1,975 (8.8)	385 (1.7)	495 (2.2)	1,770 (7.9)	2,275 (10.1)	445 (2.0)	570 (2.5)

1. Tabulated load values are for anchors installed in concrete. Concrete compressive strength must be at the specified minimum at the time of installation.
2. Allowable load capacities are calculated using an applied safety factor 4.0.
3. Linear interpolation may be used to determine allowable loads for intermediate compressive strengths.

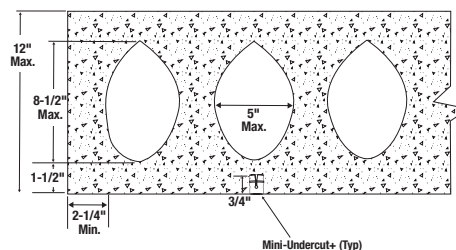
**Ultimate and Allowable Tension Load Capacities for Mini-Undercut+ in Hollow-Core Plank<sup>1,2,3</sup>**



Nominal Rod/Anchor Diameter d in.	Minimum Nominal Embed. Depth in. (mm)	Minimum Concrete Compressive Strength											
		f'c = 5,000 psi (34.5 MPa)				f'c = 6,000 psi (41.4 MPa)				f'c = 8,000 psi (55.2 MPa)			
		Ultimate		Allowable		Ultimate		Allowable		Ultimate		Allowable	
		Tension lbs (kN)	Shear lbs (kN)	Tension lbs (kN)	Shear lbs (kN)	Tension lbs (kN)	Shear lbs (kN)	Tension lbs (kN)	Shear lbs (kN)	Tension lbs (kN)	Shear lbs (kN)	Tension lbs (kN)	Shear lbs (kN)
3/8	3/4 (19)	1,855 (8.3)	2,590 (11.5)	465 (2.1)	650 (2.9)	2,035 (9.1)	2,835 (12.6)	510 (2.3)	710 (3.2)	2,345 (10.4)	3,275 (14.6)	585 (2.6)	820 (3.6)

1. Tabulated load values are for anchors installed in concrete. Concrete compressive strength must be at the specified minimum at the time of installation.
2. Allowable load capacities are calculated using an applied safety factor 4.0.
3. Linear interpolation may be used to determine allowable loads for intermediate compressive strengths.

**Mini-Undercut+ Installed Detail for Anchor in the Underside of Hollow-Core Concrete slabs**



**STRENGTH DESIGN (SD)**

**Tension Design Information for Mini-Undercut+ Anchors in the Underside of Normal-weight Concrete and the Underside of Hollow-Core Concrete Slabs<sup>1,2,3,4,5,6,7</sup>**

**CODE LISTED**  
ICC-ES ESR-3912



Design Characteristic	Notation	Units	Nominal Anchor Size / Threaded Rod Diameter (inch)
			3/8
Anchor category	1, 2 or 3	-	1
Nominal embedment depth	$h_{nom}$	in. (mm)	3/4 (19)
<b>Steel Strength In Tension (ACI 318-14 17.4.1 or ACI 318-11 D.5.1)</b>			
Steel strength in tension	$N_{sa}$	lb (kN)	4,180 (18.6)
Reduction factor for steel strength	$\phi$	-	0.65
<b>Concrete Breakout Strength In Tension (ACI 318-14 17.4.2 or ACI 318-11 D.5.2)</b>			
Effective embedment	$h_{ef}$	in. (mm)	3/4 (19)
Effectiveness factor for uncracked concrete	$k_{uncr}$	-	24
Effectiveness factor for cracked concrete	$k_{cr}$	-	17
Modification factor for cracked and uncracked concrete	$\Psi_{c,N}$	-	1.0 (see note 5)
Critical edge distance	$c_{ac}$	in. (mm)	2-1/4 (57)
Reduction factor, concrete breakout strength <sup>3</sup>	$\phi$	-	0.40
<b>Pullout Strength In Tension (ACI 318-14 17.4.3 or ACI 318-11 D.5.3)</b>			
Pullout strength, uncracked concrete	$N_{p,uncr}$	lb (kN)	See note 7
Pullout strength, cracked concrete	$N_{p,cr}$	lb (kN)	455 (2.0)
Reduction factor, pullout strength	$\phi$	-	0.40
<b>Pullout Strength In Tension For Seismic Applications (ACI 318-14 17.2.3.3 or ACI 318-11 D.3.3.3)</b>			
Characteristic pullout strength, seismic	$N_{p,eq}$	lb (kN)	410 (1.82)
Reduction factor, pullout strength, seismic	$\phi$	-	0.40

For SI: 1 inch = 25.4 mm, 1 ksi = 6.894 N/mm<sup>2</sup>; 1 lbf = 0.0044 kN.

- The data in this table is intended to be used with the design provisions of ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, as applicable; for anchors resisting seismic load combinations the additional requirements of ACI 318-14 17.2.3 or ACI 318-11 D.3.3, as applicable, shall apply.
- Installation must comply with manufacturer's published installation instructions and details.
- All values of  $\phi$  are applicable with the load combinations of IBC Section 1605.2, ACI 318-14 Section 5.3, or ACI 318-11 Section 9.2.
- The threaded rod or bolt strength must also be checked, and the controlling value of  $\phi_{msa}$  between the anchor and rod must be used for design.
- Select the appropriate effectiveness factor for cracked concrete ( $k_{cr}$ ) or uncracked concrete ( $k_{uncr}$ ) and use  $\Psi_{c,N} = 1.0$ .
- The characteristic pullout strength for concrete compressive strengths greater than 2,500 psi for anchors may be increased by multiplying the value in the table by  $(f'c / 2,500)^{0.5}$  for psi or  $(f'c / 17.2)^{0.5}$ . For hollow-core concrete slabs the characteristic pullout strength for concrete compressive strengths greater than 6,000 psi for anchors may be increased by multiplying the value in the table by  $(f'c / 6,000)^{0.5}$  for psi or  $(f'c / 41.4)^{0.5}$ .
- Reported values for characteristic pullout strength in tension for seismic applications are based on test results per ACI 355.2, Section 9.5.

**MECHANICAL ANCHORS**

**MINI-UNDERCUT+™**  
Internally Threaded Undercut Anchor

**Shear Design Information for Mini-Undercut+ Anchors in the Underside of Normal-weight Concrete and the Underside of Hollow-Core Concrete Slabs<sup>1,2,3,4,5,6</sup>**
**CODE LISTED**  
 ICC-ES ESR-3912


Design Characteristic	Notation	Units	Nominal Anchor Size / Threaded Rod Diameter (inch)
			3/8
Anchor category	1, 2 or 3	-	1
Nominal embedment depth	$h_{nom}$	in. (mm)	3/4 (19)
<b>Steel Strength in Shear (ACI 318-14 17.5.1 or ACI 318-11 D.6.1)</b>			
Steel strength in shear	$V_{sa}$	lb (kN)	985 (4.4)
Reduction factor, steel strength	$\phi$	-	0.60
<b>Steel Strength in Shear for Seismic (ACI 318-14 17.2.3.3 or ACI 318-11 D.3.3.3)</b>			
Steel strength in shear, seismic	$V_{sa, eq}$	lb (kN)	895 (4.0)
Reduction factor, steel strength in shear, seismic	$\phi$	-	0.60
<b>Concrete Breakout Strength in Shear (ACI 318-14 17.5.2 or ACI 318-11 D.6.2)</b>			
Load bearing length of anchor in shear	$l_e$	in. (mm)	3/4 (19)
Nominal outside anchor diameter	$d_a$	in. (mm)	0.625 (15.9)
Reduction factor for concrete breakout strength	$\phi$	-	0.45
<b>Pryout Strength in Shear (ACI 318-14 17.5.3 or ACI 318-11 D.6.3)</b>			
Coefficient for pryout strength	$k_{cp}$	-	1.0
Effective embedment	$h_{ef}$	in. (mm)	3/4 (19)
Reduction factor, pryout strength	$\phi$	-	0.45

For SI: 1 inch = 25.4 mm, 1 lbf = 0.0044 kN.

- The data in this table is intended to be used with the design provisions of ACI 318-14 Chapter 17 or ACI 318-11 Appendix D, as applicable; for anchors resisting seismic load combinations the additional requirements of ACI 318-17 17.2.3 or ACI 318-11 D.3.3, as applicable shall apply.
- Installation must comply with manufacturer's published installation instructions and details.
- All values of  $\phi$  are applicable with the load combinations of IBC Section 1605.2, ACI 318-14 Section 5.3, or ACI 318-11 Section 9.2.
- The strengths shown in the table are for the Mini-Undercut+ anchors only. Design professional is responsible for checking threaded rod strength in tension, shear, and combined tension and shear, as applicable.
- Reported values for steel strength in shear are based on test results per ACI 355.2, Section 9.4 and must be used for design in lieu of the calculated results using equation 17.5.1.2b of ACI 318-14 or equation D-29 in ACI 318-11 D.6.1.2.
- Reported values for steel strength in shear for the Mini-Undercut+ anchors are for seismic applications and based on test results in accordance with ACI 355.2, Section 9.6 and must be used for design.

**ORDERING INFORMATION**

**Mini-Undercut+**

Cat. No.	Anchor Size	Rod/Anchor Dia.	Drill Diameter	Overall Length	Box Qty.	Ctn. Qty.
PFM2111820	3/8" x 3/4"	3/8"	5/8"	3/4"	100	600



**Accu-Bit™ for DEWALT Mini-Undercut+**

Cat. No.	Mini-Undercut+ Size	Rod/Anchor Dia.	Drill Diameter	Drill Depth	Std. Pack
PPA2431720	5/8" x 3/4" Stop Drill Bit - PT Anchor	3/8"	5/8"	3/4"	1



**SDS Plus Setting Tool for DEWALT Mini-Undercut+**

Cat. No.	Mini-Undercut+ Size	Rod/Anchor Dia.	Std. Pack
PFM2101720	3/8" SDS+ Setting Tool - PT Anchor	3/8"	1



**Mini-Undercut+ Ordering Matrix**

Description	Anchor Cat No.	Accu-Bit™ Cat. No.	SDS Plus Setting Tool Cat. No.	Recommended SDS Hammer-Tools (DeWALT)
3/8" x 3/4" Mini-Undercut+	PFM2111820	PPA2431720	PFM2101720	DCH273, DCH133, D25133, D25262

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